SEALS+DIRECT FIRE RETARDANT EXTRUSION SILICONE RUBBER 50 SHORE A (AEROSPACE SPEC)

CMDS0021

DOCUMENT NO.



COMPOUND MATERIAL DATA SHEET

GENERAL OVERVIEW:

A fire-retardant compound with good mechanical properties. This compound has good heat stability inside a wide temperature range. Pigmentation options are limited due to off-white base colour.

FEATURES:

- CS 25.853(a) Amdt.21 App.F Pt.I(a)(1)(i) & (b)(4) 60s. Vert. Pass 13/12/22
- CS 25.853(a) Amdt.21 App.F Pt.I(a)(1)(iv) & (b)(5) 15s. Horiz. Pass 31/07/18
- CS 25.853(a) Amdt.21 App.F Pt.I(a)(1)(v) & (b)(5) 15s. Horiz. Pass 20/10/22
- Smoke Emission* ABD0031 IssF Pass 20/12/22
- Toxic Gas Emission (ppm) ABD0031 IssF Pass 20/12/22

PROPERTIES:

PARAMETER	TEST METHOD	TYPICAL VALUE			
Temperature Range		-50°C to +220°C			
Density at 20°C	ISO 1183-1 A	1.16g/cm³ (Approx)			
Hardness Shore A	DIN 53505	50°			
Tensile Strength	DIN 53504 S1 / ISO 37	11N/mm²			
Elongation at Break	DIN 53504 S1	630%			
Tear Strength	ASTM D 624 B	37N/mm			
Compression Set (22h / 175°C)	DIN ISO815-B	32%			

NOTES:

Cure conditions: 1.5% (50% paste of bis (2,4-dichlorobenzoyl)-peroxide in silicone fluid), 10 min / 135°C in press, post-cured 4h / 200°C.

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