

DESCRIPTION

FIRE RETARDANT EXTRUSION SILICONE RUBBER 40
SHORE A (AEROSPACE SPEC)

OCCIVIENT NO.

CMDS0020



COMPOUND MATERIAL DATA SHEET

GENERAL OVERVIEW:

A fire-retardant compound with good mechanical properties. This compound has good heat stability inside a wide temperature range. Pigmentation options are limited due to off-white base colour.

FEATURES:

- CS 25.853(a) Amdt.21 App.F Pt.I(a)(1)(iv) & (b)(5) 15s. Horiz. Pass 31/07/18
- CS 25.853(a) Amdt.21 App.F Pt.I(a)(1)(v) & (b)(5) 15s. Horiz. Pass 20/10/22
- Smoke Emission* ABD0031 IssF Pass 31/07/18
- Toxic Gas Emission (ppm) ABD0031 IssF Pass 31/07/18

PROPERTIES:

PARAMETER	TEST METHOD	TYPICAL VALUE			
Temperature Range		-50°C to +220°C			
Density at 20°C	ISO 1183-1 A	1.12g/cm³ (Approx) 40° 10N/mm²			
Hardness Shore A	DIN 53505				
Tensile Strength	DIN 53504 S1 / ISO 37				
Elongation at Break	DIN 53504 S1	560%			
Tear Strength	ASTM D 624 B	16N/mm			
Compression Set (22h / 175°C)	DIN ISO815-B	27%			

NOTES:

Cure conditions: 1.5% (50% paste of bis (2,4-dichlorobenzoyl)-peroxide in silicone fluid), $10 \text{ min} / 135^{\circ}\text{C}$ in press, post-cured $4\text{h} / 200^{\circ}\text{C}$.

	ISSUE	DATE												
	1	16.01.25												
	CR	APPROVED												
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Seals+Direct Ltd

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ORIGINATOR
CJM
CREATED DATE
16/01/25