

**COMPOUND MATERIAL DATA SHEET****GENERAL OVERVIEW:**

A high temperature rated compound with good mechanical properties. The compound has a natural off-white colour and limited pigments, most commonly red oxide or grey.

FEATURES:

- FDA compliant to 21 CFR 177.2600

PROPERTIES:

PARAMETER	TEST METHOD	TYPICAL VALUE
Temperature Range		-50°C to +300°C (Max)
Density at 20°C	ISO 1183-1 A	1.15g/cm ³ (Approx)
Hardness Shore A	DIN 53505	52°
Tensile Strength	DIN 53501 S1 / ISO 37	11N/mm ²
Elongation at Break	DIN 53504 S1	520%
Tear Strength	ASTM D 624 B	25N/mm
Rebound Resilience	DIN 53512	56%
Compression Set (22h / 175°)	DIN ISO 815-B	34%

NOTES:

Cure conditions: 1.5% (50% paste of bis (2,4-dichlorobenzoyl)-peroxide in silicone fluid), 10 min / 135°C in press, post-cured 4h / 200°C.

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