## SEALS+DIRECT

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## MATERIAL DATA SHEET

| DESCRIPTION |
| :--- |
| ADHESIVE BACKED EXPANDED NEOPRENE |
| SHEET 2M $\mathbf{X}$ 1M $\mathbf{X}$ 10MM THICK |



ORDER CODE AENS 3214

| PARAMETER | VALUE |
| :---: | :---: |
| MAIN MATERIAL | BLACK CLOSED CELL EXPANDED NEOPRENE / EPDM SPONGE |
| DIMENSIONAL TOLERANCE - THICKNESS | $\pm 0.5 \mathrm{MM}$ |
| DENSITY | $130 \mathrm{KG} / \mathrm{M}^{3} \pm 20$ |
| HARDNESS | $29-41^{\circ}$ SHORE OO |
| TEMPERATURE RANGE | $-40^{\circ} \mathrm{C} \mathrm{TO}+100^{\circ} \mathrm{C}$ (INT $\left.120^{\circ} \mathrm{C}\right)$ |
| TENSILE STRENGTH (ISO 1798) | 300 KPA |
| COMPRESSION DEFLECTION @ 25\% (ASTM D1056) | $20-50 \mathrm{KPA}$ |
| COMPRESSION SET @ $23{ }^{\circ} \mathrm{C}$ (ASTM D1056-00) | 25\% |
| WATER ABSORPTION (ASTM D1056-00) | 5\% MAX |
| ULTIMATE ELONGATION (ISO 1798) | 150\% |
| RESISTANCE |  |
| ENVIRONMENTAL PROTECTION | CFC \& HFC FREE |
| OZONE (DIN 53509) | EXCELLENT |
| AIR \& UV | EXCELLENT |
| FLAMMABILITY $\geq 3$ MM THICKNESS (FMVSS 302) | PASS |

AENS 3214 CONTINUED

| PARAMETER | VALUE |
| :---: | :---: |
| OIL / FUEL <br> ACIDS <br> ODOUR <br> ENVIRONMENTAL PROTECTION | POOR MEDIUM / GOOD NEGLIGIBLE CFC, HFC \& SULPHUR FREE |
| ADHESIVE BACKING MATERIAL | MODIFIED ACRYLIC |
| LINER TYPE | WHITE POLYTHENE COATED KRAFT |
| RELEASE LINER THICKNESS | 0.115 MM |
| ADHESIVE THICKNESS | $0.095 \mathrm{MM} \pm 10 \%$ |
| TOTAL THICKNESS | 0.210 MM |
| PEEL ADHESION - $180^{\circ} \mathrm{C}$ OPEN SIDE CLOSED SIDE | 700N/M 700N/M |
| POLYESTER LOOP TACK OPEN SIDE CLOSED SIDE | $\begin{aligned} & 1000 \mathrm{~N} / \mathrm{M} \\ & 1000 \mathrm{~N} / \mathrm{M} \end{aligned}$ |
| RELEASE FROM LINER | 10N/M |
| TENSILE STRENGTH | 1000N/M |
| SHEAR ADHESION (1KG @ $23^{\circ} \mathrm{C}$ ) | >80 HOURS |
| ELONGATION @ BREAK | 4\% |
| APPLICATION TEMPERATURE | $+5^{\circ} \mathrm{C} \mathrm{TO}+25^{\circ} \mathrm{C}$ |
| TEMPERATURE RANGE | $-40^{\circ} \mathrm{C} \mathrm{TO}+140^{\circ} \mathrm{C}$ |
| SHELF LIFE | 12 MONTHS |

